



Scope of quality management system



Injection Alloys México applies the requirements of the international standard ISO 9001:2015 to operate its Quality Management System with the exclusion of the following clauses:

- Clause 8.3 Design and development of the products: justifying this exclusion due the supplied products are manufactured according to the requirements specified by the customers, which are documented by Injection Alloys in technical product sheets (IAT).
- Clause 8.5.3 Property belonging to clients or external suppliers: justifying said exclusion because materials or goods to manufacture the products are not received from them.

By manufacturing method, products are classified into 2:

1.- Conventional cored wire CCW are supplied in diameters 10, 13 and 16 mm	2.- Wire Hi-Core® are supplied in diameters 10,12 and 14 mm
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The encapsulated wires CCW and Hi-Core® are supplied to satisfy 2 needs of our customers in the secondary metallurgy stage of steel:

Modification of non-metallic inclusions, these wires contain calcium inside (it can be pure, mixed or alloy)	Fine chemical adjustment, these wires contain ferroalloys (ferroboron, ferrotitanium, ferroniobium, etc.) and others like carbon
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The company's operation is carried out by applying the quality management processes shown in the following diagram.

